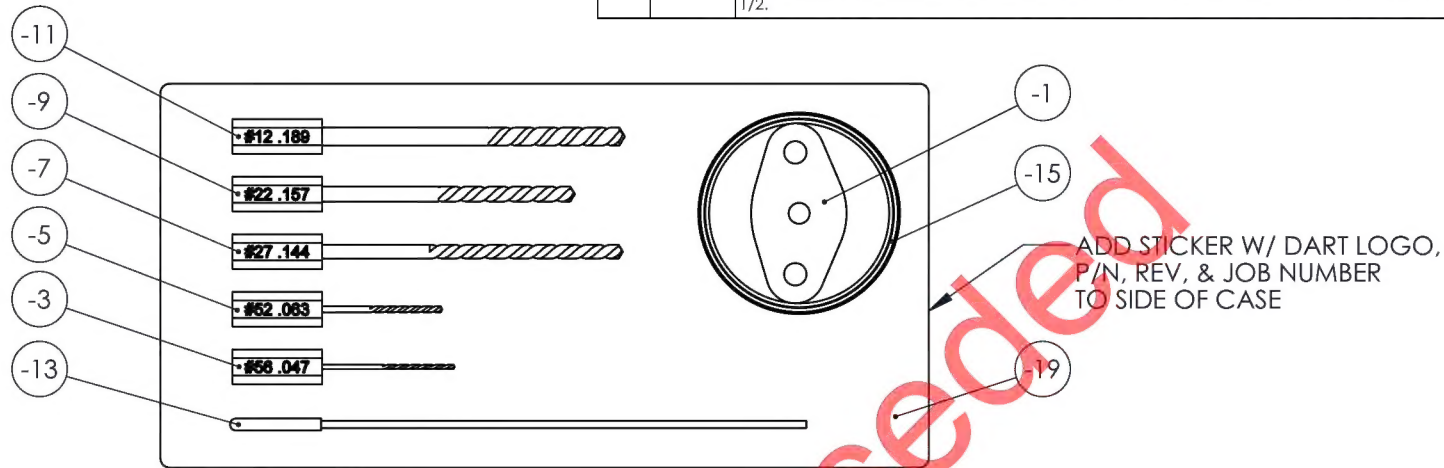


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHANGED MODEL USED ON FROM ALLISON, & DELETED ENGRAVE NOTE.	11/3/2006	-	-
1A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED DWG. FOR CASE, FOAM INSERT, & ASSY.	8/11/2009	RJC	RW
1B		-1 CH'D DIMS WAS R.750 IS R.75. WAS R1.000 IS R1.00. ADDED NOTES IN BOM FOR -3, -5, -7, -9, -11, -13 MOVED TO SEPARATE SHEET. CH'D DIMS WAS 12.000 IS 12.00, WAS 6.000 IS 6.00.	2/4/2014	DPD	RJC
4	16-0024	UPDATED TO NEW STANDARDS. DELETED RED BARN STICKER FROM BOM. ADDED STICKER NOTE. ADDED PART OF KIT NOTE. -1 CH'D DIM WAS Ø.219 THRU CHAMFER .025 X 45° IS Ø.219 THRU ALL √ Ø.27 X 90°. -2 DELETED FROM BOM. -3A, -3B, -5A, -5B, -7A, -7B, -9A, -9B, -11A, -11B ADDED TO BOM & ADDED DRAWINGS. -3B, -5B, -7B, -9B, -11B CH'D DIM WAS .935 IS .94. -13 CH'D QTY WAS 1 IS 1/2.	2/8/2016	DPD	JAG



ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
						-1	1	GUIDE	6061		2
				X		-3	1	#56 DRILL BIT ASSEMBLY			3
				1		-3A		#56 DRILL BIT	STEEL	#56 (ARONSON CAMPBELL #AC40156) MODIFIED	4
				1		-3B		BLOCK	2011		5
			X			-5	1	#52 DRILL BIT ASSEMBLY			6
			1			-5A		#52 DRILL BIT	STEEL	#52 (ARONSON CAMPBELL #AC40152) MODIFIED	7
			1			-5B		BLOCK	2011		8
		X				-7	1	#27 DRILL BIT ASSEMBLY			9
		1				-7A		#27 DRILL BIT	STEEL	#27 (ARONSON CAMPBELL #AB51127) MODIFIED	10
		1				-7B		BLOCK	2011		11
	X					-9	1	#22 DRILL BIT ASSEMBLY			12
	1					-9A		#22 DRILL BIT	STEEL	#22 (ARONSON CAMPBELL #AC40122) MODIFIED	13
	1					-9B		BLOCK	2011		14
X						-11	1	#12 DRILL BIT ASSEMBLY			15
1						-11A		#12 DRILL BIT	STEEL	#12 (ARONSON CAMPBELL #AC40112) MODIFIED	16
1						-11B		BLOCK	2011		17
						-13	1/2	SAW	STEEL	(BESTWAY PRODUCTS #HAC5012BX) MODIFIED	18
					B/O	-15	1	SAFETY WIRE	S.S.	Ø.041 X 48 WRAPPED AROUND 1-7/8 ARBOR	1
					B/O	-17	1	CLEAR PLASTIC CASE	PLASTIC	(FLAMBEAU #K206 OR EQUIVALENT)	N/S
					B/O	-19	1	CRAFT FOAM	FOAM	1 X 4 X 8	1
ASSY -11	ASSY -9	ASSY -7	ASSY -5	ASSY -3							

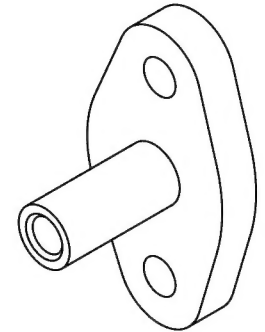
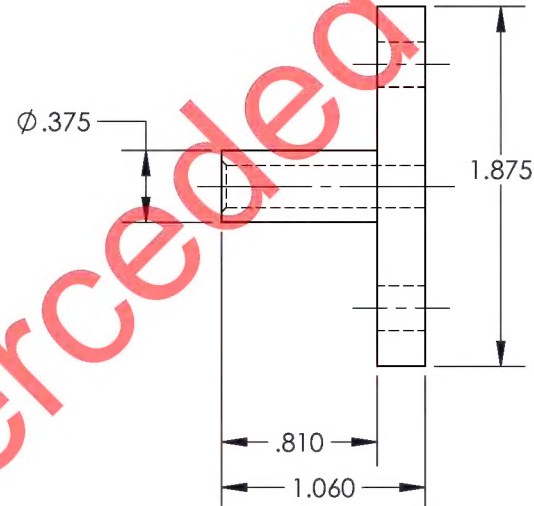
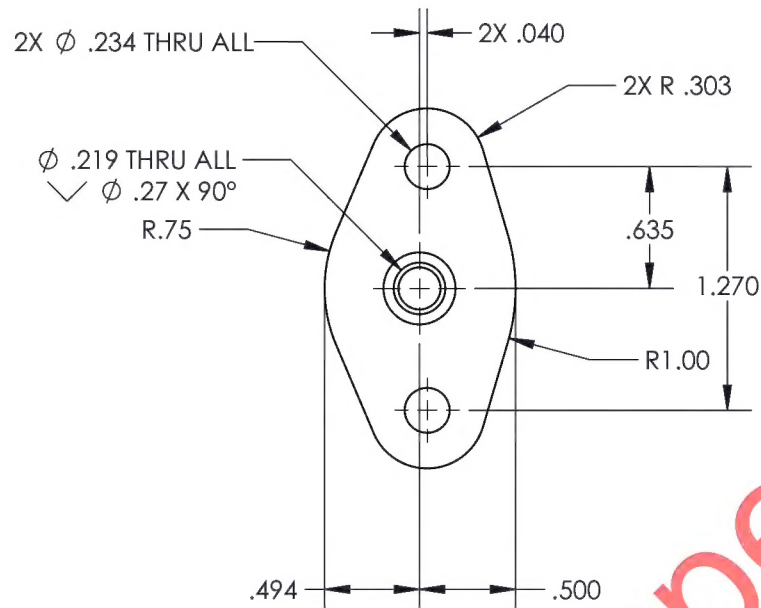
NOTE:  
1. USED ON ROLLS ROYCE C20 OIL NOZZLE & SUMP.  
2. PART OF KIT RBT18510.



TITLE		POWER TURBINE CLEANING KIT	
DWG NO.	RB23003267		REV 4
MAT'L	UNLESS OTHERWISE SPECIFIED		
HEAT TREAT	DIMENSIONS ARE IN INCHES		
FINISH	.XXX ± .005 FRACTIONS ± 1/8		
SPEC	.XX ± .01 ANGLES ± 5°		
	.X ± .1 SURFACES = 125°		
DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES	
CHECKED:	CLOUGH	.015 x 45° OR .015R	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	AFTER PLATING	
APPROVED:	GILBERT	3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
		USED ON MODEL	
		SEE NOTE 1	
SCALE	1:2	DATE	1/17/2001
		SHEET 1 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1B		-1 CH'D DIMS WAS R.750 IS R.75, WAS R1.000 IS R1.00.	2/4/2014	DPD	RJC
4	16-0024	-1 CH'D DIM WAS Ø.219 THRU CHAMFER .025 X 45° IS Ø.219 THRU ALL ✓ Ø.27 X 90°.	2/8/2016	DPD	JAG



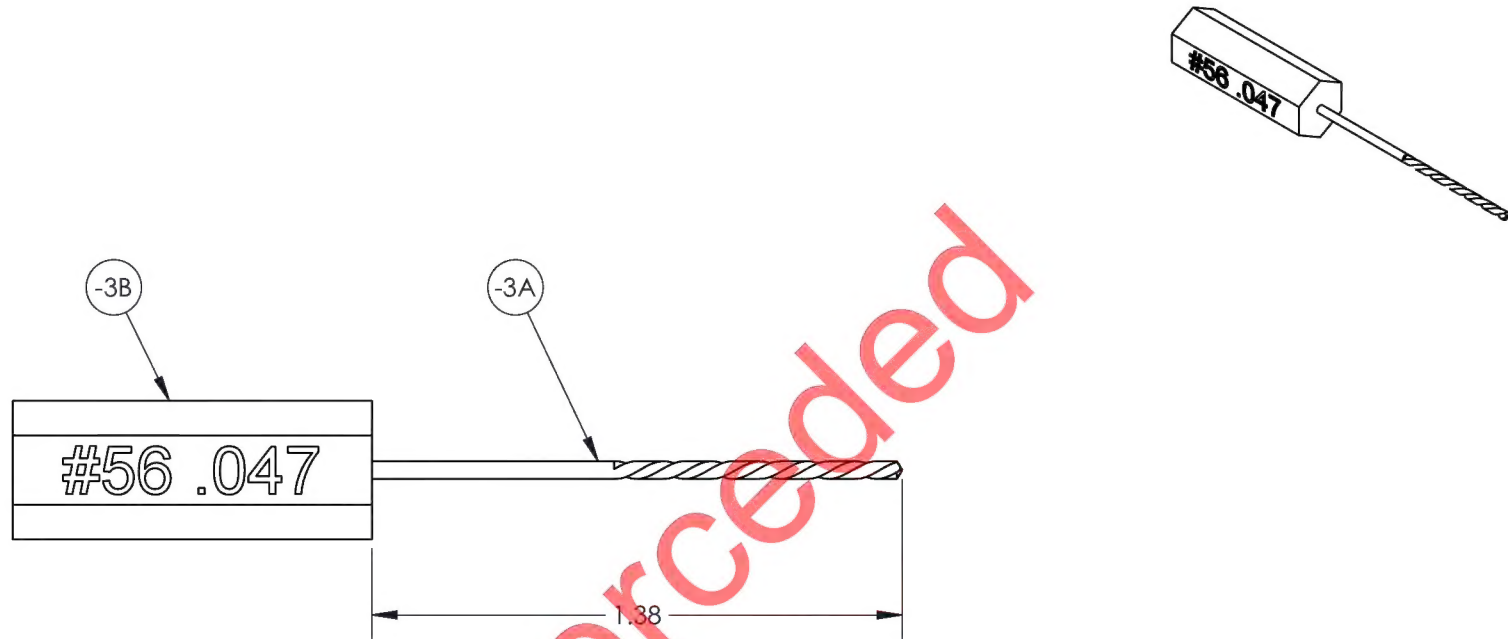
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(-1)  
GUIDE

<b>DART AEROSPACE</b>	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-1</b>	REV <b>4</b>
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH RED ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125 ✓
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 1/17/2001	USED ON MODEL
SHEET 2 OF 18	SEE NOTE 1, SHEET 1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



Supercircled

NOTE:  
ASSEMBLE WITH EPOXY.

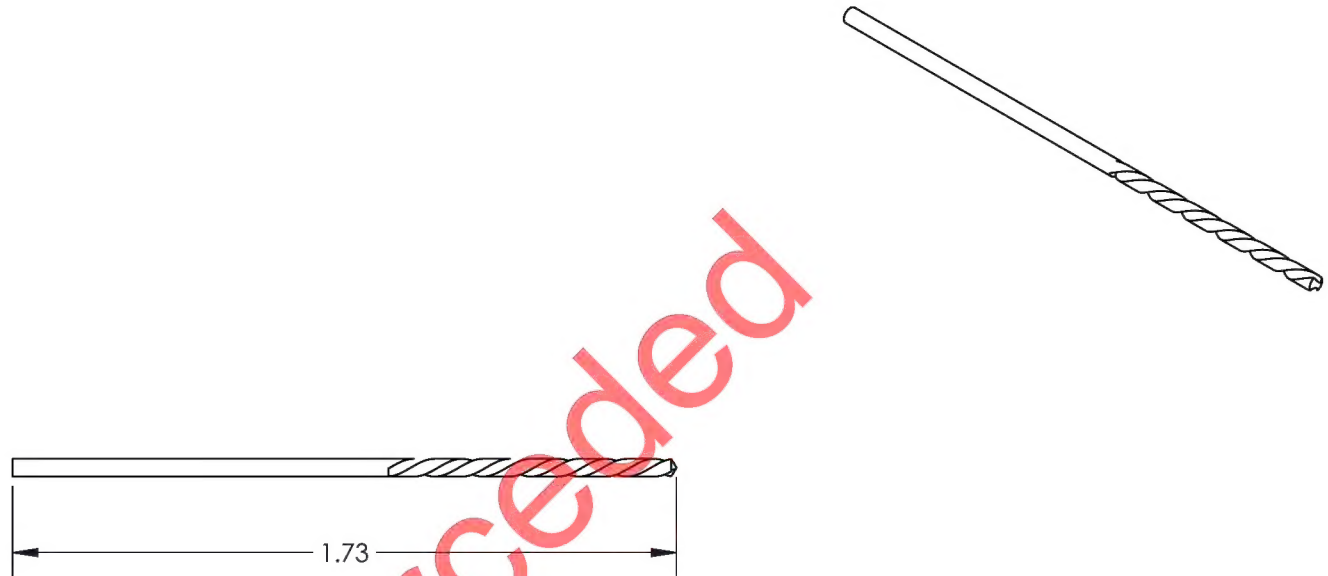
<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-3</b>	REV <b>4</b>
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 1, SHEET 1
SCALE 2:1	DATE 1/17/2001
SHEET 3 OF 18	

-3

#56 DRILL BIT ASSEMBLY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-3A ADDED DRAWING.	2/8/2016	DPD	JAG

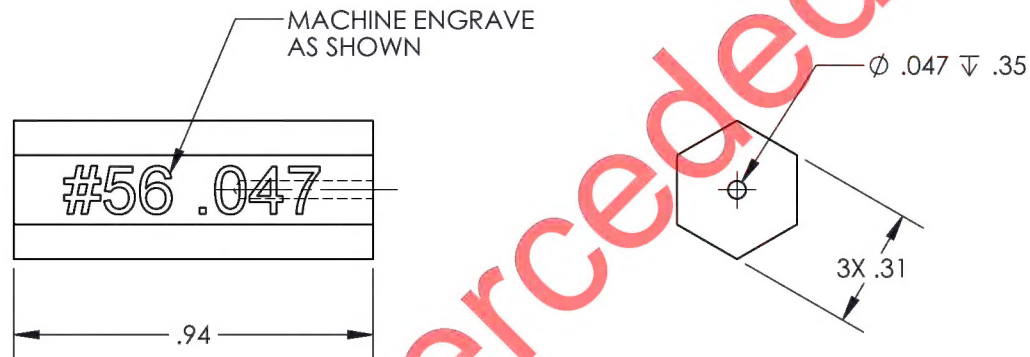
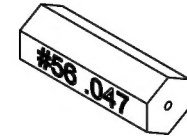


(-3A)  
#56 DRILL BIT

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-3A</b>	REV <b>4</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 2:1	DATE 1/17/2001
	SHEET 4 OF 18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-3B ADDED DRAWING. CH'D DIM WAS .935 IS .94.	2/8/2016	DPD	JAG



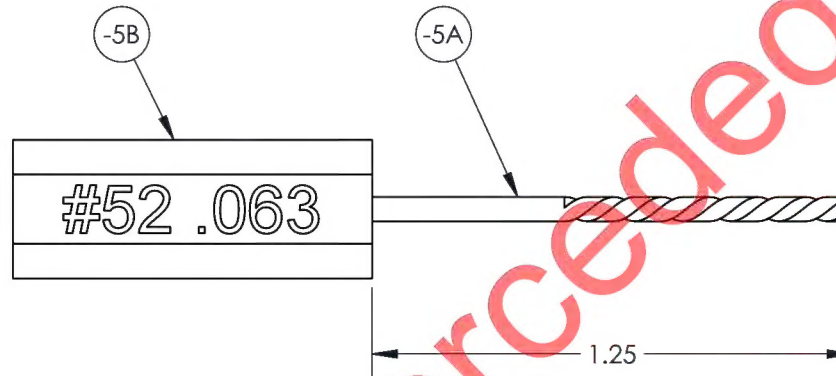
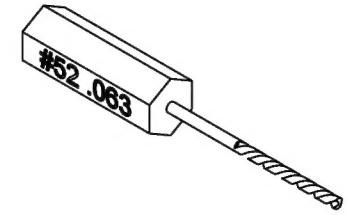
(-3B)  
BLOCK

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-3B</b>	REV <b>4</b>
MAT'L 2011	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX $\pm$ .01 ANGLES $\pm$ 5°
DRAWN BY: CLOUGH	.X $\pm$ .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 1/17/2001	USED ON MODEL
SHEET 5 OF 18	SEE NOTE 1, SHEET 1



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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



Superceded

NOTE:  
ASSEMBLE WITH EPOXY.

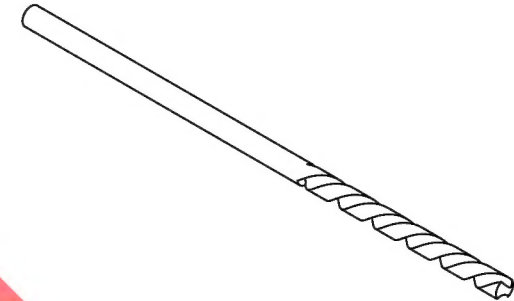
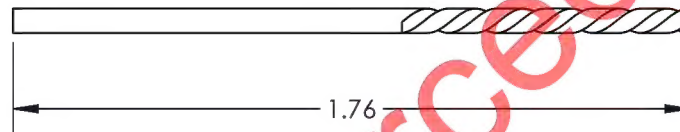
<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-5</b>	REV <b>4</b>
MAT'L REAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 1, SHEET 1
SCALE 2:1	DATE 1/17/2001
SHEET 6 OF 18	

(-5)

#52 DRILL BIT ASSEMBLY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-5A ADDED DRAWING.	2/8/2016	DPD	JAG



Superseded

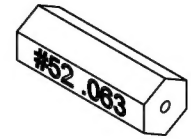
(-5A)

#52 DRILL BIT

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-5A</b>	REV <b>4</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 2:1	DATE 1/17/2001
	SHEET 7 OF 18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-5B ADDED DRAWING. CH'D DIM WAS .935 IS .94.	2/8/2016	DPD	JAG



Superceded

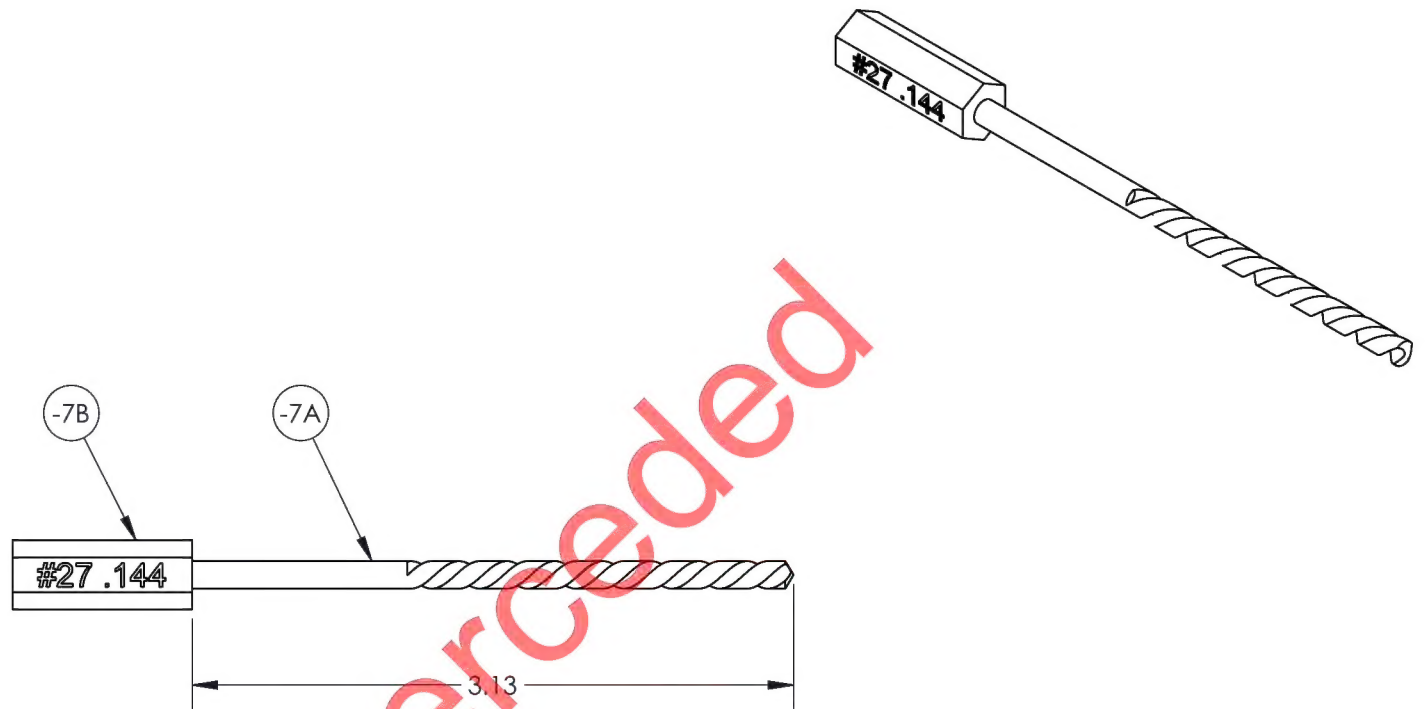
(-5B)  
BLOCK

<b>DART AEROSPACE</b>	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-5B</b>	REV <b>4</b>
MAT'L 2011	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 1/17/2001	USED ON MODEL
SHEET 8 OF 18	SEE NOTE 1, SHEET 1



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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:  
ASSEMBLE WITH EPOXY.

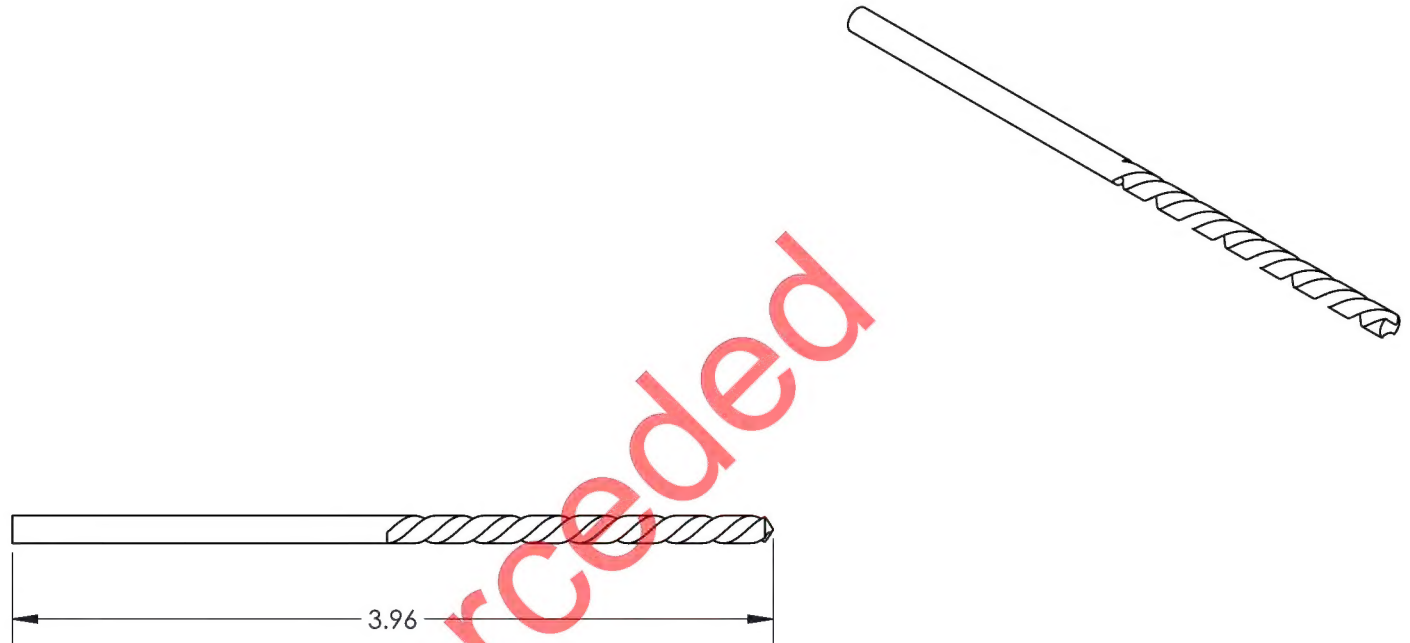
<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-7</b>	REV <b>4</b>
MAT'L TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 1, SHEET 1
SCALE 1:1	DATE 1/17/2001
SHEET 9 OF 18	

(-7)

#27 DRILL BIT ASSEMBLY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-7A ADDED DRAWING.	2/8/2016	DPD	JAG

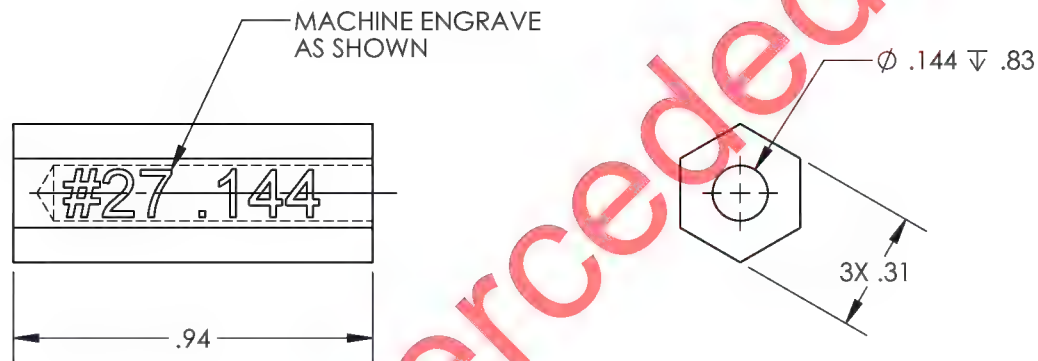


(-7A)  
#27 DRILL BIT

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-7A</b>	REV <b>4</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 1/17/2001
	SHEET 10 OF 18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-7B ADDED DRAWING. CH'D DIM WAS .935 IS .94.	2/8/2016	DPD	JAG

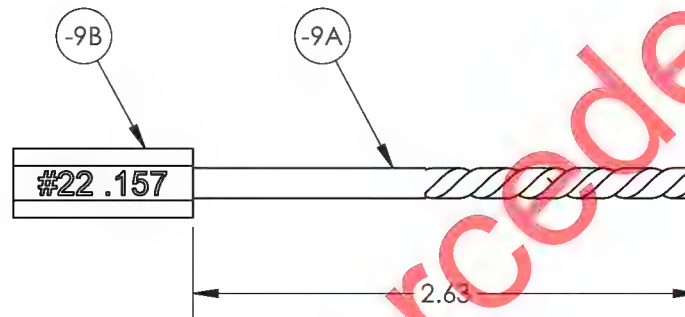
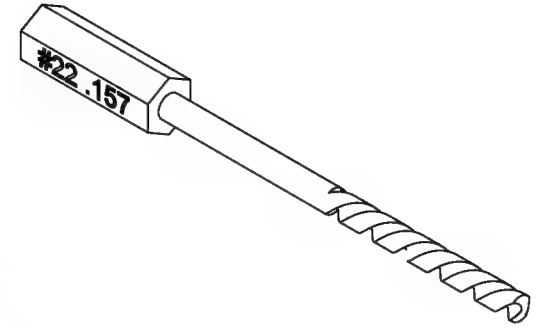


(-7B)  
BLOCK

<b>DART AEROSPACE</b>	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-7B</b>	REV <b>4</b>
MAT'L 2011	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 1/17/2001	USED ON MODEL
SHEET 11 OF 18	SEE NOTE 1, SHEET 1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



Supercoded

NOTE:  
ASSEMBLE WITH EPOXY.

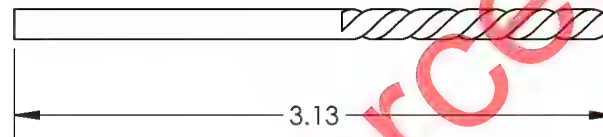
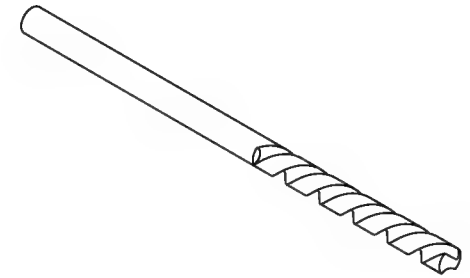
<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-9</b>	REV <b>4</b>
MAT'L FEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 1, SHEET 1
SCALE 1:1	DATE 1/17/2001
SHEET 12 OF 18	

-9

#22 DRILL BIT ASSEMBLY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-9A ADDED DRAWING.	2/8/2016	DPD	JAG



Superceded

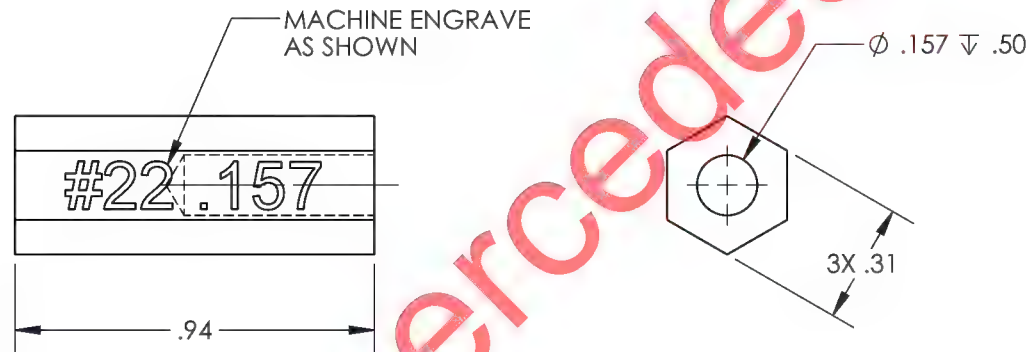
(-9A)

#22 DRILL BIT

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-9A</b>	REV <b>4</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL
SCALE 1:1	DATE 1/17/2001
	SHEET 13 OF 18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-9B ADDED DRAWING. CH'D DIM WAS .935 IS .94.	2/8/2016	DPD	JAG



Superceded

(-9B)

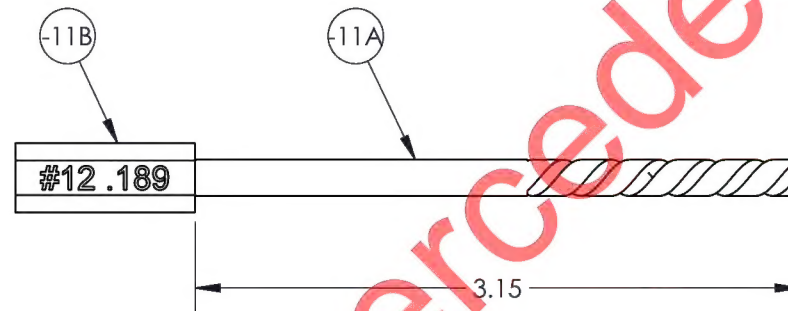
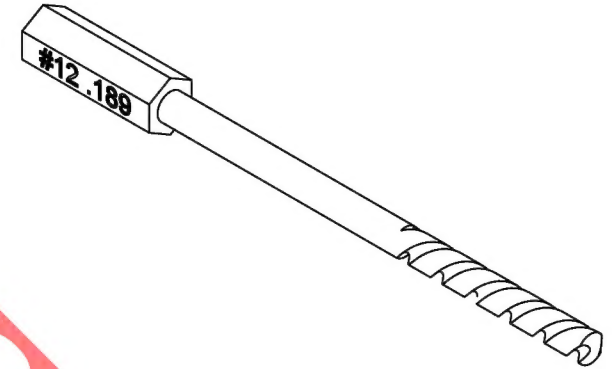
BLOCK

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-9B</b>	REV <b>4</b>
MAT'L 2011	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 1/17/2001	USED ON MODEL
SHEET 14 OF 18	SEE NOTE 1, SHEET 1



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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:  
ASSEMBLE WITH EPOXY.

Superseded

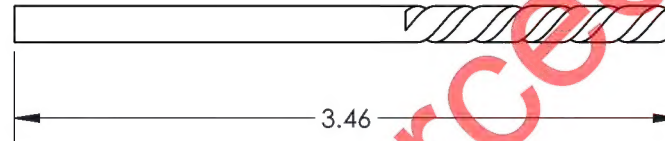
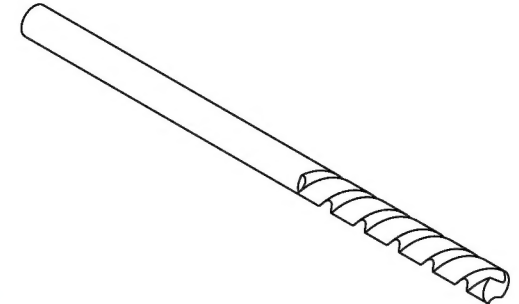
(-11)

#12 DRILL BIT ASSEMBLY

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-11</b>	REV <b>4</b>
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 1, SHEET 1
SCALE 1:1	DATE 1/17/2001
SHEET 15 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-11A ADDED DRAWING.	2/8/2016	DPD	JAG



Superseded

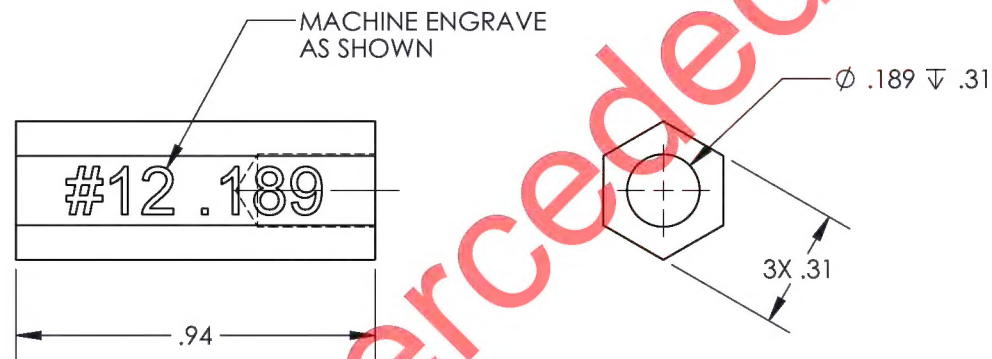
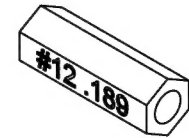
-11A

#12 DRILL BIT

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-11A</b>	REV <b>4</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 1/17/2001
	SHEET 16 OF 18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-11B ADDED DRAWING. CH'D DIM WAS .935 IS .94.	2/8/2016	DPD	JAG



Supercircled

(-11B)

BLOCK

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-11B</b>	REV <b>4</b>
MAT'L 2011	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 1/17/2001	USED ON MODEL
SHEET 17 OF 18	SEE NOTE 1, SHEET 1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
-1B		-13 MOVED TO SEPARATE SHEET. CH'D DIMS WAS 12.000 IS 12.00, WAS 6.000 IS 6.00.	2/4/2014	DPD	RJC



NOTE:  
CUT EACH 12" HAC5012BX IN HALF. EACH  
HAC5012BX MAKES SAWS FOR 2 KITS.

(-13)

SAW

<b>DART</b> AEROSPACE	
TITLE <b>POWER TURBINE CLEANING KIT</b>	
DWG NO. <b>RB23003267-13</b>	REV <b>4</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 1/17/2001
	USED ON MODEL
	SEE NOTE 1, SHEET 1
	SHEET 18 OF 18